

**H&S**

**TWIN-FLEX MERGERS**

**FAST | EFFICIENT | RELIABLE**







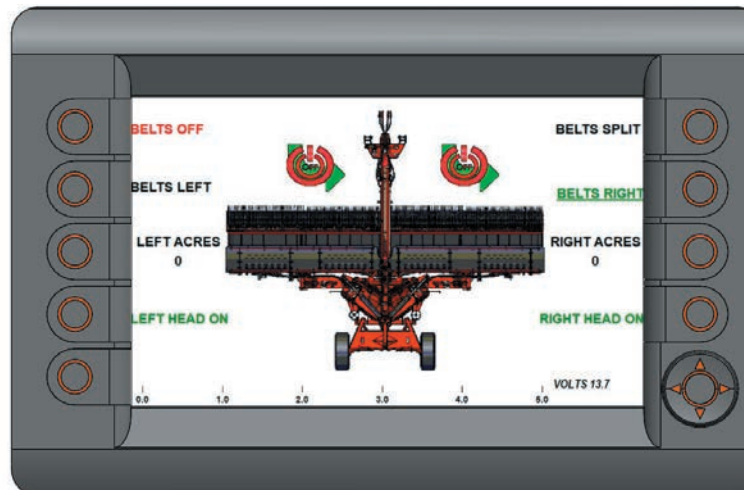
**28' OF CONTINUOUS MERGING - NO ADDITIONAL CROSS CONVEYOR EXTENSION IS NEEDED!**  
**- RIGHT, LEFT OR SPLIT WITH TWO 14' INDEPENDENT HEADS -**

### THE H&S **SOFT-SHOE™** SUSPENSION SYSTEM

A self-contained, self-monitoring hydraulic suspension system provides the softest merger head footprint in the industry.

As the merger is operating through the field, the **SOFT-SHOE™** suspension system provides a self-regulating feature that constantly adjusts the weight on the skid shoes. It delivers a footprint that reduces field damage from head scuffing and minimizes wear on the skid shoes.

The **SOFT-SHOE™** feature allows the **TWIN-FLEX** merger to handle all types of field conditions, including wet soils, rough terrain, and new seeding.



(Screen #2 shown on pg. #6)

### CONTROL BOX FUNCTIONS

The **TWIN-FLEX** merger control box allows you to easily change functions with just the touch of a button.

#### Screen 1 functions include:

- Belts On/Off - Right
- Belts On/Off - Left
- Belts On/Off - Split

#### Screen 2 functions include:

- Soft Shoe Pressure/Decrease
- Soft Shoe Pressure/Increase



THE 6128 TWIN-FLEX IS THE BEST VALUE PER LINEAR FOOT OF MACHINE WIDTH FOR A 2-HEAD CONTINUOUS MERGER

SELF-CONTAINED HYDRAULIC SYSTEM

A 35-gallon reservoir, coupled with large displacement motors for the pick-up heads and cross conveyor, is able to handle **HEAVY** crops.

TF6128	
WORKING WIDTH	28' 2"
TRANSPORT WIDTH	8' 6"
TRANSPORT LENGTH	25'
TRANSPORT HEIGHT	9' 8"
PICK-UP HEADS	2-14"
HEAD TRAVEL	20" (10" UP & 10" DOWN)
PICK-UP STRIPPERS	POLY
PICK-UP TEETH	RUBBER MOUNTED
CONVEYOR BELT WIDTH	42"
CROSS CONVEYOR ON/OFF RIGHT/LEFT/SPLIT	IN-CAB / ELECTRIC-OVER-HYDRAULIC
SKID SHOE HEIGHT	MANUAL ADJUST
HEAD SUSPENSION	EXCLUSIVE <b>SOFT-SHOE™</b> SUSPENSION TECHNOLOGY SYSTEM WITH IN-CAB ADJUST
DRIVE SYSTEM	3-SECTION HIGH VOLUME PUMP
PTO	1,000 RPM / 1 3⁄8" OR 1 3⁄4"
OIL RESERVOIR CAPACITY	35 GALLON
TIRE SIZE	15R X 19.5 RADIAL
WEIGHT	12,260#
TRACTOR SIZE	95 HP MINIMUM
HYDRAULIC REQUIREMENTS	2 SETS OF REMOTES (REQUIRES CLOSED CENTER HYDRAULIC SYSTEM) 2750 PSI 12 GPM MIN.
3-POINT HITCH	CAT II, III, OR III-N
AUTO DEFAULT RIGHT-HAND MERGE	STANDARD



SIMPLE TO OPERATE: **REQUIRES NO SENSORS TO RUN THE MACHINE**

6128 OPTIONS



HYDRAULIC SKID SHOE KIT



DUAL DRIVE CROSS CONVEYOR KIT





## REMOTE FILTERS (6128 ONLY)

The remote filters are designed to prevent contamination from the tractor entering the merger's hydraulic system.

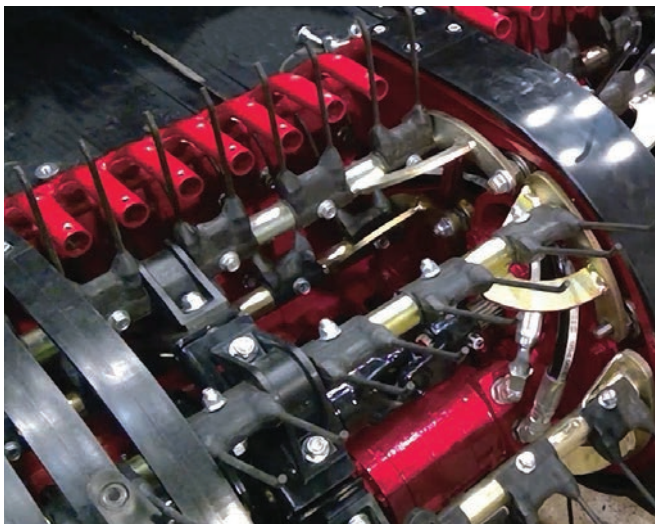
## 6132 SELF-CONTAINED HYDRAULIC SYSTEM

A 65-gallon reservoir on the **6132** coupled with large displacement motors for the pick-up heads and cross conveyor, is able to handle **HEAVY** crops.

## CROSS CONVEYOR and PATENTED CENTER CAM/CENTER DRIVE SYSTEMS

The highest torque rated hydraulic drive motors, together with fluted rolls and heavy 42" wide high-capacity 2-ply cross conveyor belts, make it the **best system in the industry** to move heavy crop!

The **TWIN-FLEX** provides smooth clump-free windrows — **NO BUNCHING!** Merge left, right, or split direction on both models. The belts can also be stopped and started at any point while merging.



## RUBBER-MOUNTED TEETH

*Hay Strippers removed for viewing*



## HEAVY 42" WIDE CROSS-CONVEYOR

## LARGE DIAMETER PICK-UP HEADS

All heads are approximately 31" in diameter with an 8" drop to the cross conveyor. The greater distance of drop from the head to the cross conveyor allows for a better release of material and eliminates bunching of material, thus resulting in an even feed into the harvester for increased capacity.





**32' OF CONTINUOUS MERGING - RIGHT, LEFT OR SPLIT WITH TWO 16' INDEPENDENT HEADS**

## 6132 FEATURES

- ISOBUS ready
- Steering axle with 385/65 x 22.5 16 ply Agri-Transport flotation implement radial tires and aluminum rims
- H&S **SOFT-SHOE™** suspension system
- Largest hydraulic system capacity on the market in the 32' model class
- Dual drive cross conveyor
- Hydraulic skid shoe
- LED highway lighting
- Acre counter
- Head height gauge

**H&S TWIN-FLEX mergers create the smoothest windrows for your harvester to help you efficiently harvest your crop!**

### TF6128 TESTIMONIAL

“ If you are looking for a simple merger that makes clean, uniform rows, then the **TWIN-FLEX** merger is the way to go. With minimal electronics it is super easy to run, and you can put a 100 HP tractor on it with no issues. We have been well-served by H&S equipment for many years. ”

**Tyler Day | Arcade, NY**





#### STEERABLE AXLE & WHEELS

Shown in the picture above, the heavy-duty steerable axle with 385/65 x 22.5 16 ply Agri-Transport flotation implement radial tires and aluminum rims (A) allow the 6132 **TWIN-FLEX** merger to easily maneuver on the windrows. The Agri-Transport radial tire provides superior performance over the road and in field applications.



THE H&S **SOFT-SHOE™** SUSPENSION SYSTEM

A self-contained, self-monitoring hydraulic suspension system provides the softest merger head footprint in the industry.

As the merger is operating through the field, the **SOFT-SHOE™** suspension system provides a self-regulating feature that constantly adjusts the weight on the skid shoes. It delivers a footprint that reduces field damage from head scuffing and minimizes wear on the skid shoes.

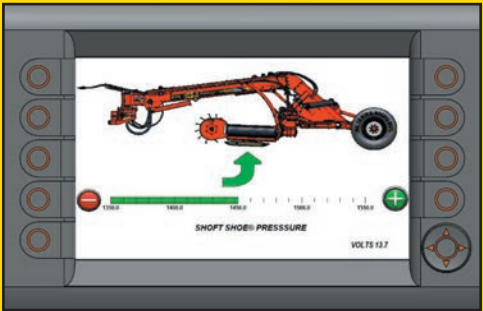
The **SOFT-SHOE™** feature allows the **TWIN-FLEX** merger to handle all types of field conditions, including wet soils, rough terrain, and new seeding.



ONE WING MERGING

The 6128 & 6132 mergers have the capability to do one wing merging with either wing in the transport position. Crop discharge can be made to either the left or right.

TF6132 SPECIFICATIONS	
WORKING WIDTH	32'
TRANSPORT WIDTH	9' 8"
TRANSPORT LENGTH	24'
TRANSPORT HEIGHT	11' 6"
PICK-UP HEADS	2-16'
HEAD TRAVEL	20" (10" UP & 10" DOWN)
PICK-UP STRIPPERS	POLY
PICK-UP TEETH	RUBBER MOUNTED
CONVEYOR BELT WIDTH	42"
CROSS CONVEYOR ON/OFF RIGHT/LEFT/SPLIT	ISOBUS AUX N COMPATIBLE OR OPTIONAL NON-ISOBUS CONTROL BOX
SKID SHOE HEIGHT	HYDRAULIC ADJUST
HEAD SUSPENSION	EXCLUSIVE <b>SOFT-SHOE™</b> SUSPENSION TECHNOLOGY SYSTEM
DRIVE SYSTEM	3-SECTION HIGH VOLUME PUMP
PTO	1000 RPM / 1 3⁄8" OR 1 3⁄4"
OIL RESERVOIR CAPACITY	65 GALLON
TIRE SIZE	385/65 x 22.5 16 PLY AGRI-TRANSPORT FLOTATION IMPLEMENT RADIAL
WEIGHT	17,300#
TRACTOR SIZE	150 HP MINIMUM/HEAVY FRAME
TRACTOR HYDRAULIC REQUIREMENTS	- NONE - MERGER IS A SELF-CONTAINED SYSTEM
3-POINT HITCH	CAT II, III, OR III-N
AUTO DEFAULT RIGHT-HAND MERGE	STANDARD



6132 OPTIONS

- Optional control box for NON-ISOBUS tractors
- Screen #2 shown with **SOFT-SHOE™** Pressure Adjustment (Screen #1 shown on pg. #1)
- An optional auto-lube system is available to grease approximately 90% of the TF6132.
- Choice of 1 3⁄8" or 1 3⁄4" PTO



***STRONG HERITAGE***

***STRONG PEOPLE***

***STRONGER FUTURE!***

For over 50 years, H&S Manufacturing has made life better. Our team is committed to building long-lasting relationships and high-performance machinery. As we continue to grow and move forward, we want you to farm smarter with our most reliable and innovative farming equipment.



WARRANTY: See operator's manual for warranty details and limitations. H&S reserves the right to change its products or the description at any time without notice or obligation.

1/23 2M

**H&S Manufacturing Company, Inc.**

[www.hsmfgco.com](http://www.hsmfgco.com)



**H&S MAIN OFFICE • 2608 S. HUME AVE.  
MARSHFIELD, WI 54449 • (715) 387-3414**

**H&S WAREHOUSE • 10145 LAKESHORE ROAD  
P.O. BOX 1260 • RIPLEY, NY 14775 • (716) 736-7595**